



**Shawn Lee**  
Manager

**Health, Environment & Safety**  
Chevron Products Company  
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May 12, 2016

US Environmental Protection Agency  
Office of Federal Activities  
International Compliance Assurance Division (2254A)  
Attn: Scott Nelson  
1200 Pennsylvania Avenue, N.W.  
Washington, DC 20460

**2015 U.S. EPA Annual Export Report**  
**Chevron U.S.A. Inc., EPA ID No. CAD009114919**

Dear Mr. Nelson,

Please see enclosed a duplicate of the report for hazardous waste export activities from January 1, 2015 to December 31, 2015. Due to an inadvertent clerical error, this letter appears not to have been sent when it was created in February.

If you have any questions regarding this information, please contact Ms. Lisa Duncan at (510) 242-5610.

Sincerely,

Shawn Lee

CC: Import/Export Coordinator, Department of Toxic Substances Control,  
Hazardous Waste Management Program, Statewide Compliance Division,  
Chatsworth Regional Office, 9211 Oakdale Avenue, Chatsworth, CA 91311-6505

BCC: Lisa Duncan, Thelma Aquino

received  
SPN MAY 18 2016



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February 15, 2016

Office of Enforcement and Compliance Assurance,  
Office of Compliance, Enforcement Planning, Targeting,  
And Data Division (2222A), Environmental Protection Agency  
401 M Street SW  
Washington, DC, 20460

**2015 U.S. EPA Annual Export Report**  
**Chevron U.S.A. Inc., EPA ID No. CAD009114919**

Dear Sir or Madam,

As per the requirements set forth in 40 CFR 262.56, 262.87(a) the following information will summarize the export of hazardous waste activities from January 1, 2015 to December 31, 2015.

Exporter Site Address:	EPA ID Number: CAD009114919 841 Chevron Way Richmond, CA, 94801-0627
Exporter Mailing Address:	Chevron Products Company P.O. Box 1272 Richmond, CA 94802-0272
Consignee Site Address:	US EPA ID Number: NC0000003546 Environmental Canada ID Number: PS13075(02) Envirogreen Technologies Ltd. LELA Lot 401, Similco Mine Site Princeton, B.C., Canada, V0X 1W0
EPA Notice Number(s):	008825/1E/14 and 012001/5E/15
Transporter(s):	Clean Harbors Environmental Services, Inc., CAD004778742 MP Environmental Services Inc., CAT000624247 Burlington Northern Santa Fe Railroad, MND048341788 Union Pacific Railroad, MOD00698101 Southern Railway of British Columbia (Canadian only, no EPA ID) Arrow Transportation System (Canadian only, no EPA ID)

Hazardous Wastes Exported:

1. Petroleum Refinery Primary Oil/Water/Solids Separation Sludge.  
  
EPA waste number: F037  
  
Waste Environmentally Hazardous Substance, Solid, N.O.S. (F037), 9, UN3077, PG III  
  
Shipments: 103  
  
Total: 2,731,329 Pounds
  
2. Spent Carbon from Vapor Abatement and/or Solids containing Benzene from Petroleum Refining Industry.  
  
EPA waste number: D018  
  
Waste Environmentally Hazardous Substance Solid, N.O.S. (D018), 9, UN3077, PG III  
  
Shipments: 2  
  
Total: 37,677 Pounds
  
3. API Separator Sludge from the Petroleum Refining Industry.  
  
EPA waste number: K051  
  
Waste Environmentally Hazardous Substance, Solid, N.O.S. (K051), 9, UN3077, PG III  
  
Shipments: 1  
  
Total: 11,530 Pounds
  
4. Clarified Slurry Oil Tank Sediment and/or in-line Filter/Separation Solids from Petroleum Refining Operations.  
  
EPA waste number: K170  
  
Waste Environmentally Hazardous Substance, SOLID, N.O.S. (K170), 9, UN3077, PGIII  
  
Shipments: 114  
  
Total: 3,779,539 Pounds

Waste minimization efforts for the waste streams on this report include reduction at the point of generation and processing to reduce the volume managed as a hazardous waste.

- The following are active waste minimization efforts to reduce the volume of sludge accumulated in the Refinery process sewer system and the API oil water separators: generator training that emphasizes the importance of housekeeping and minimization of solids getting into the effluent system, the diversion of clean storm water away from the oily water process sewers, and street sweeper operations to prevent clean soil from entering process sewers.
- Hydrocarbon contaminated sludge and tank bottoms are processed on site to separate the recoverable oil from the solids that are managed as a hazardous waste. The Primary oil/water/solids separation sludge (F037), API Separator Sludge (K051), and Heavy Cycle Oil (K170) were processed through a centrifuge operation to recover free hydrocarbon prior to management as a listed hazardous waste.

The number of tanks scheduled for cleaning and the product stored in the tank has a significant impact on the volume of sludge generated during any given year. The Clarified Slurry Oil Tank Sediment (K170) information reported for 2015 includes heavy cycle oil tank bottoms. The Primary oil/water/solids separation sludge (F037) and API Separator Sludge (K051) information reported for 2015 includes sludge from the Refinery's oxidation ponds and process sewer system as well as processed and unprocessed sludge from tank bottoms and the refinery's API water treatment separators. The Spent Carbon or Solids containing Benzene from Petroleum Refining Operations (D018) information reported for 2015 includes spent carbon used for organic liquid abatement from refinery process waters.

Please note that some material shipped in November and December 2015 were not received in Canada until January 2016, are hence are not included in this report. They will be reported in next year's report for 2016 exports.

If you have any questions regarding this information, please contact Ms. Lisa Duncan at (510) 242-5610.

I certify under penalty of law that I have personally examined and am familiar with the information submitted in this and all attached documents, and that based on my inquiry of those individuals immediately responsible for obtaining the information, I believe that the submitted information is true, accurate, and complete. I am aware that there are significant penalties for submitting false information including the possibility of fine and imprisonment.

Sincerely,



Shawn Lee

Office of Enforcement and Compliance Assurance,  
Office of Compliance, Enforcement Planning, Targeting,  
And Data Division (2222A), Environmental Protection Agency  
February 15, 2016  
Page 4

CC: Import/Export Coordinator, Department of Toxic Substances Control,  
Hazardous Waste Management Program, Statewide Compliance Division,  
Chatsworth Regional Office, 9211 Oakdale Avenue, Chatsworth, CA 91311-6505

BCC: Lisa Duncan, Thelma Aquino



ORIGIN ID: JEMA (510) 242-5281  
HAILEY PRUITT  
CHEVRON  
841 CHEVRON WAY  
RICHMOND, CA 94802  
UNITED STATES US

SHIP DATE: 12MAY16

ACTWGT: 0.50 LB

CAD: 100356436INET3730

BILL SENDER

TO SCOTT NELSON

EPA OFFICE OF FEDERAL ACTIVITIES

INTERNATIONAL COMPLIANCE ASSURANCE

DIVISION (2254A) 1200 Pennsylvania Ave

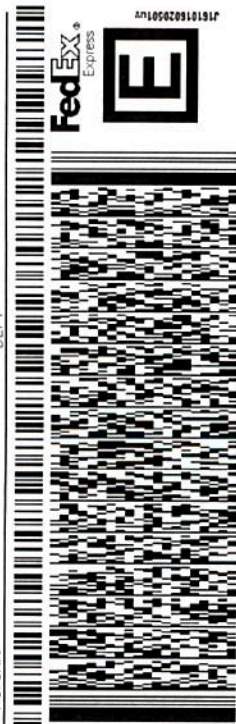
WASHINGTON DC 20460

(510) 242-5281 REF 0061DCRR00176

INV 0061DCRR000927

P.O. SHIP

DEPT



FRI - 13 MAY 10:30A

PRIORITY OVERNIGHT

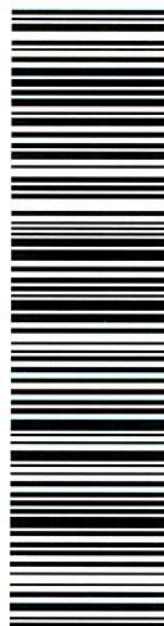
TRK# 7763 3016 2223

DSR

20460

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